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**EUROPEAN PATENT APPLICATION**

(21) Application number: 81302624.2

(51) Int. Cl.<sup>3</sup>: B 62 D 55/28

(22) Date of filing: 12.06.81

(30) Priority: 14.07.80 GB 8022932

(43) Date of publication of application:  
20.01.82 Bulletin 82/3

(84) Designated Contracting States:  
CH DE FR LI

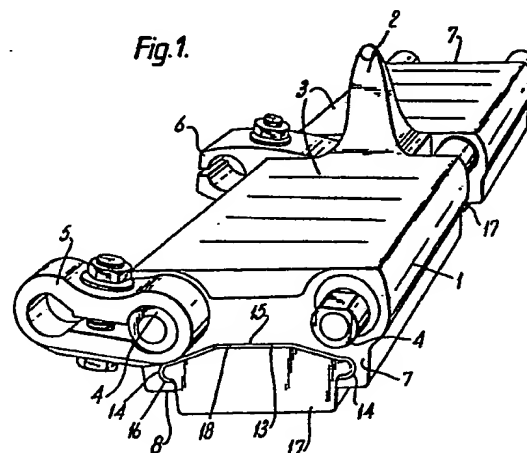
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(54) Track link for a tracked vehicle.

(57) A track link is provided with a slideway (13) in which a steel or nylon load bearing shell (18) bonded to a rubber road engagement pad (17) can be speedily engaged. The load bearing shell has a bowed cross-sectional configuration which extends laterally in the slideway to increase retention when subjected to centrifugal forces tending to tear the pad away from the link.



TITLE: TRACK LINK FOR A TRACKED VEHICLE

This invention relates to a track link for a tracked vehicle, the link being of the type having a detachable ground engagement pad.

Various types of ground engagement pads are known, most of which comprise a resilient pad bonded to a metal bearer plate. The bearer plate may be directly bolted to the track link or, where speedy replacement is required, the plate may be shaped so as to slide into a channel having two opposing grooves, herein referred to as a slideway, in the track link, where it may be secured against an end stop either by screw fixing means or by a resilient lock, as described in British Patent Specification No. 1 405 742 for example.

In use, track links are subjected to extreme centrifugal forces when they reach the upper leading end of the track, their forward velocity then being abruptly reduced to zero, as the link changes direction, from twice that at which the vehicle is travelling. The centrifugal forces generated at that moment can be of the order of 150g for a vehicle travelling at 35 to 40 miles per hour, with the result that the bearer plate of a ground engagement pad will momentarily deform and, in the case of the slidably located variety, can lose lateral retention in the slideway sufficiently to be thrown out.

The present invention seeks to provide a track link having

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a slidable ground engagement pad which will not readily disengage from the link under the action of centrifugal forces.

Accordingly the present invention comprises a track link for a tracked vehicle including: a ground opposable face containing at least one slideway;  
5 a load bearing shell of bowed cross-sectional configuration longitudinally insertable into the slideway; and a resilient ground engagement pad secured to the concave surface of the load bearing shell so as to protrude transversely therefrom along its length, the shell being disposed in the slideway in use, with the pad protruding outwardly from the ground opposable  
10 face. For maximum resistance of the pad to shear encountered in use, the slideway is preferably disposed transversely to the direction of motion of the track link.

Both the slideway and the load bearing shell may be parallel sided and provided with co-operative stops which abut when the shell is fully inserted  
15 in the slideway. Alternatively both may be slightly tapered so as to interlock only when the shell is fully inserted in the slideway, with the advantage of greater ease of insertion and withdrawal.

The bowed cross-sectional configuration of the load bearing shell ensures that, when the shell is located in the slideway, centrifugal forces directed  
20 outwardly through the ground opposable face act to flatten the bow, thereby extending it laterally within the slideway and advantageously increasing its lateral retention.

Preferably, fastening means are also provided to retain the shell in the fully inserted position, which means may  
25 comprise a screw fastener or a snap lock.

Preferably the bowed cross-sectional configuration of the shell has incurved edges, e.g. C-form, so as to provide bearing surfaces at both inner outer interfaces with the slideway, and the shell may conveniently comprise a longitudinal part-cylinder or part-cone of flattened, basically elliptical cross-section, locatable in the slideway with its major axial plane disposed parallel with the ground opposable face.

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The load bearing shell may be a metal such as steel or a plastics material such as nylon, either of which may be bonded directly to a rubber or elastomeric ground engagement pad.

Alternatively the shell may itself be of hard rubber or elastomer,  
5 moulded integrally with a pad of similar but softer material.

Embodiments of the invention will now be described by way of example only with reference to the following drawings of which

Figure 1 is a perspective view of a track link having twin parallel-sided slideways, each fitted with a load bearing shell and a ground  
10 engagement pad,

Figures 2, 3 and 4 are end, underside and side views respectively of the load bearing shell illustrated in Figure 1.

Figures 5 to 8 are underside, top and both end views respectfully of an alternative, tapered load bearing shell suitable for use in a correspondingly tapered slideway, and  
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Figure 9 is a section on line IX-IX of Figure 5.

The track link 1 illustrated in Figure 1 has a central horn 2, wheel paths 3, rubber bushed pins 4, end and centre connectors 5  
20 and 6 for coupling to a further pin 4 of an adjoining similar link (not shown), opposing end faces 7, and a ground opposable face 8.

The face 8 is provided with two identical parallel-sided slideways 13, axially aligned and accessible one from each end face 7,  
25 each having opposed retaining grooves 14, an inner bearing surface 15 and outer bearing surfaces 16. Located in each slideway 13 is a rubber ground engagement pad 17 encased at its slideway-adjacent surfaces in a steel, load bearing shell 18.

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The load bearing shell 18, which is illustrated in detail in Figures 2, 3 and 4, is a flattened, longitudinal part-cylinder having an inner bearing surface 19 adjacent the inner bearing surface 15 and outer bearing surfaces 20 adjacent the outer bearing surfaces 16. Gaps 21 provided in the bearing surfaces 20 enable the weight of the shell to be reduced without serious impairment of its function. An axial stub screw 22 is attached to the leading end 23 of the shell 18, and the pad 17 (Figure 1) is bonded to the internal surface 24 of the shell. The complete assembly is inserted, end 23 first, into the slideway 13 until the screw 22 locates in a clearance hole (not shown) at the far end of the slideway where it can be secured with nuts (not shown).

In operation, when the track link 1 is bearing the weight of a supported vehicle (not shown) and the pads 17 are in engagement with the ground, the load is transmitted via the interface of inner bearing surfaces 15 and 19 of each slideway 13 and shell 18 respectively. When the link is no longer bearing the weight of the vehicle and is being subjected to centrifugal forces acting outwardly from the link 1 through the pad 17, the outer bearing surfaces 20 of each shell 18 are forced against the outer bearing surfaces 16 of the respective slideway 13 and the bowed configuration of the shells flattens, causing the inner bearing surfaces 15 and 19 to separate and the lateral extremities of the shells to extend outwardly to engage more forcibly in the retaining grooves 14. This flattening of the bowed shell also increases the grip of the lateral edges of the shell 18 upon the pad 17.

An alternative load bearing shell 30 having tapered edges 31, for insertion in a correspondingly tapered slideway (not shown) is illustrated in Figures 5 to 9. This load bearing shell is integrally

moulded in nylon and reacts in operation with its slideway in exactly the same manner as that described for the preceding embodiment.

5 The shell 30 is provided with a locking tongue 32 centred at the apex of the bowed configuration, which causes the shell to compress inwardly whilst being pushed along the slideway until the shell and slideway tapers are fully engaged, whereupon the tongue snaps outwardly into engagement with a corresponding aperture (not shown) in the slideway. Axial ribs 33 provide  
10 reinforcement of the tongue 32 in its condition of engagement with the slideway. Obviously, the parallel-sided shell of Figure 1 could be of similar construction.

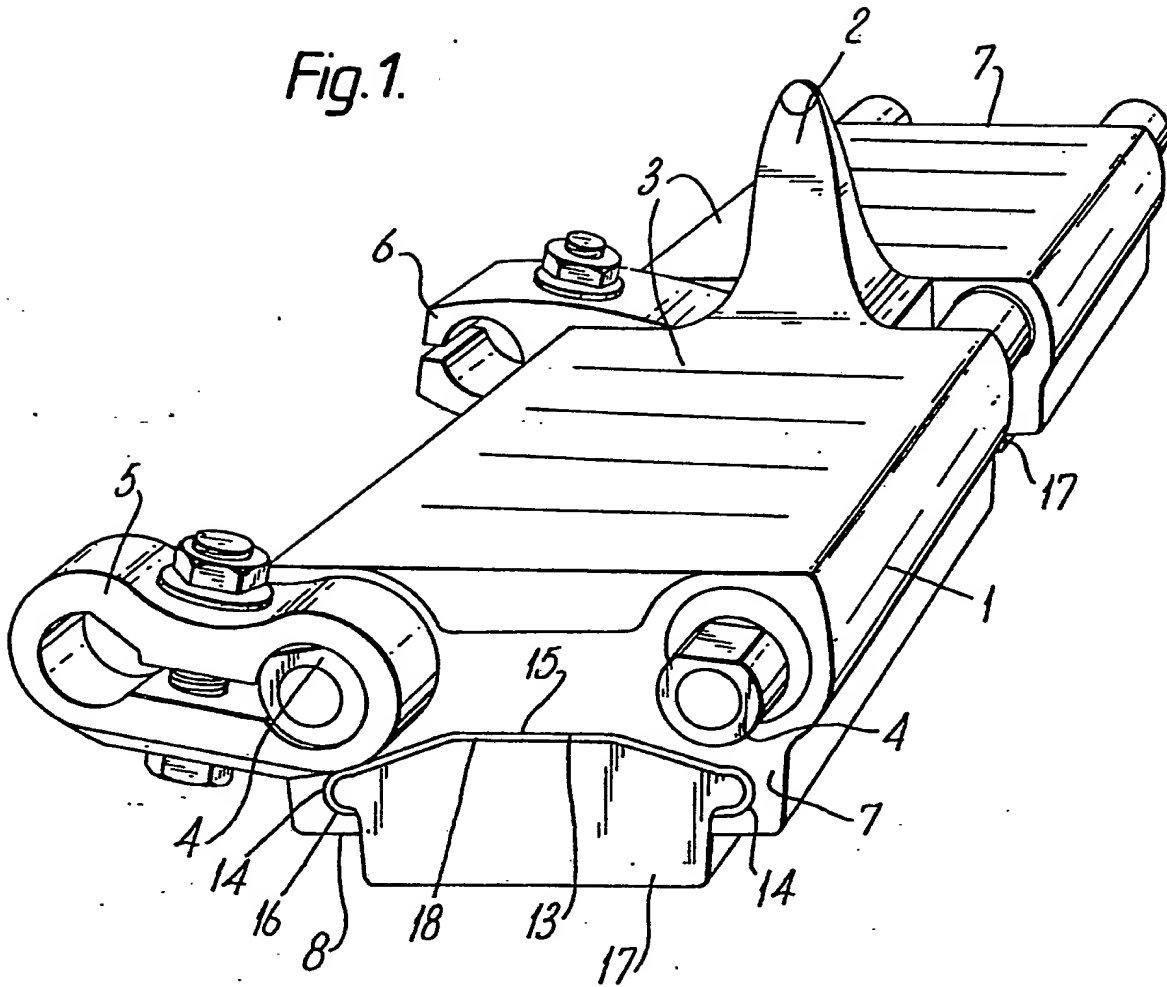
An additional advantage of the bowed configuration of the load bearing shell of this invention is that its inherent flexibility  
15 permits its insertion into a cast slideway requiring no expensive machining.

The invention further provides an appreciable saving in weight over conventional bolt-on bearer plates and, in the case of the nylon shell, a considerable cost saving.

CLAIMS

1. A track link for a tracked vehicle, having a ground opposable face (8) containing at least one slideway (13), characterised by including a load bearing shell (18) of bowed cross-sectional configuration longitudinally insertable into the slideway, and a resilient ground engagement pad (17) secured to the concave surface of the load bearing shell so as to protrude transversely therefrom along its length, the shell being disposed in the slideway in use with the pad protruding outwardly from the ground opposable face.
2. A track link as claimed in Claim 1 characterised in that the load bearing shell (18) has a substantially C-form cross-section.
3. A track link as claimed in either of the preceding Claims characterised in that the slideway and the load bearing shell (18) are both parallel-sided and provided with co-operative stops which abut when the shell is fully inserted in the slideway.
4. A track link as claimed in Claim 3 characterised in that the load bearing shell is a hollow longitudinal part-cylinder (18).
5. A track link as claimed in either of Claims 1 and 2 characterised in that the slideway and the load bearing shell (30) are correspondingly tapered so as to engage fully only when the shell is fully inserted in the slideway.
6. A track link as claimed in Claim 5 characterised in that the load bearing shell is a hollow longitudinal part-cone (30).
7. A track link as claimed in any of the preceding claims characterised in having fastening means (22) for retaining the load bearing shell in the fully inserted position within the slideway.
8. A track link as claimed in Claim 7 characterised in that the fastening means is a screw fastener (22).
9. A track link as claimed in Claim 7 characterised in that the fastening means is a snap lock (32).
10. A track link as claimed in any of the preceding Claims characterised in that the load bearing shell is integrally moulded with the ground engagement pad.

Fig. 1.





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Fig. 2.

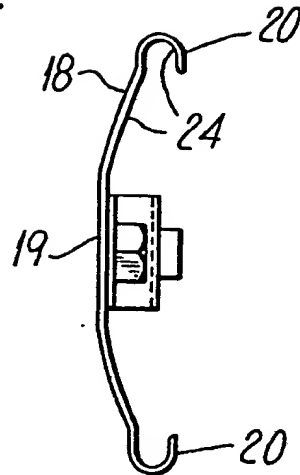


Fig. 3.

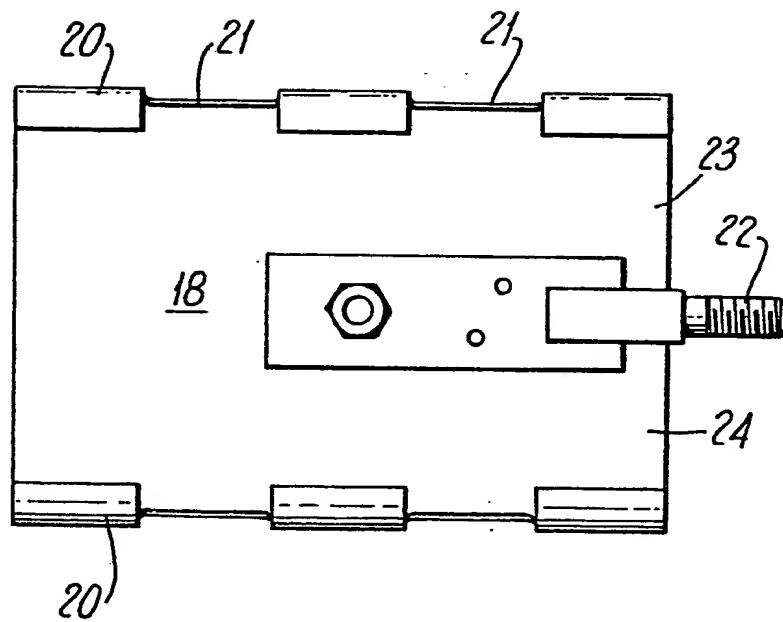
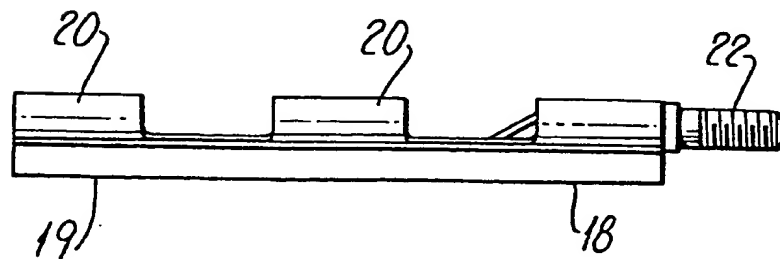
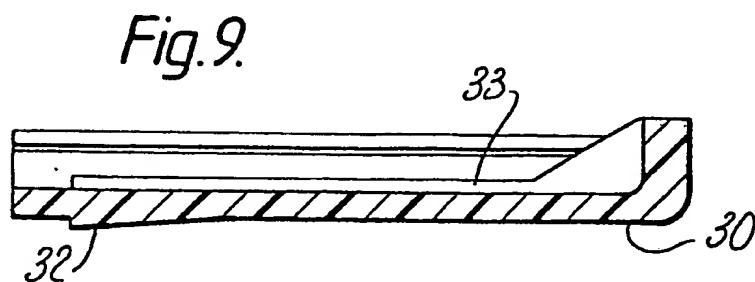
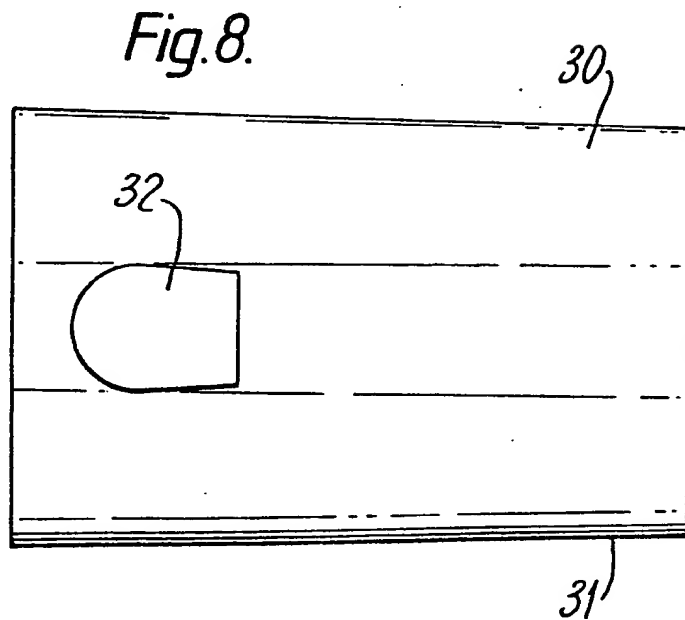
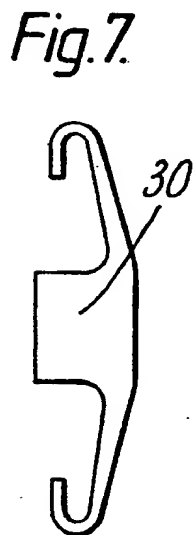
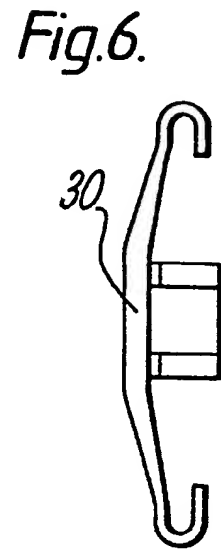
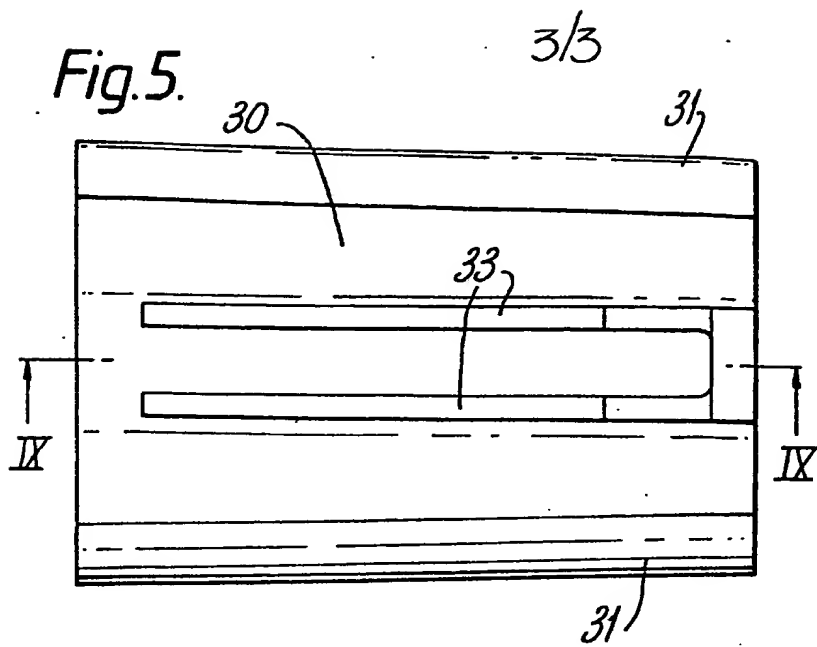


Fig. 4.







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# EUROPEAN SEARCH REPORT

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Application number

EP 81 30 2624.2

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int. Cl.)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
D	<u>DE - U - 7 046 202</u> (FA. DIEHL) * claim 1; fig. 1 to 3 *	1,3, 7,9, 10	B 62 D 55/28
	<u>US - A - 3 266 853</u> (O. KÖRNER et al.) * claims; fig. *	1-3, 7,9	
	<u>DE - B - 1 605 507</u> (DIEHL KG) * claims 1, 2; fig. *	1,5	TECHNICAL FIELDS SEARCHED (Int. Cl.)
	<u>GB - A - 1 405 742</u> (DIEHL KG) * claims 1 to 3; fig. *	1-3, 7,9, 10	B 62 D 55/00
	<u>US - A - 3 339 987</u> (O. KÖRNER et al.) * claims; fig. *	1	
			CATEGORY OF CITED DOCUMENTS
			X: particularly relevant A: technological background O: non-written disclosure P: Intermediate document T: theory or principle underlying the invention E: conflicting application D: document cited in the application L: citation for other reasons
X The present search report has been drawn up for all claims			&: member of the same patent family, corresponding document
Place of search Berlin		Date of completion of the search 01-10-1981	Examiner PETTI